



2024 KBA 46 - A

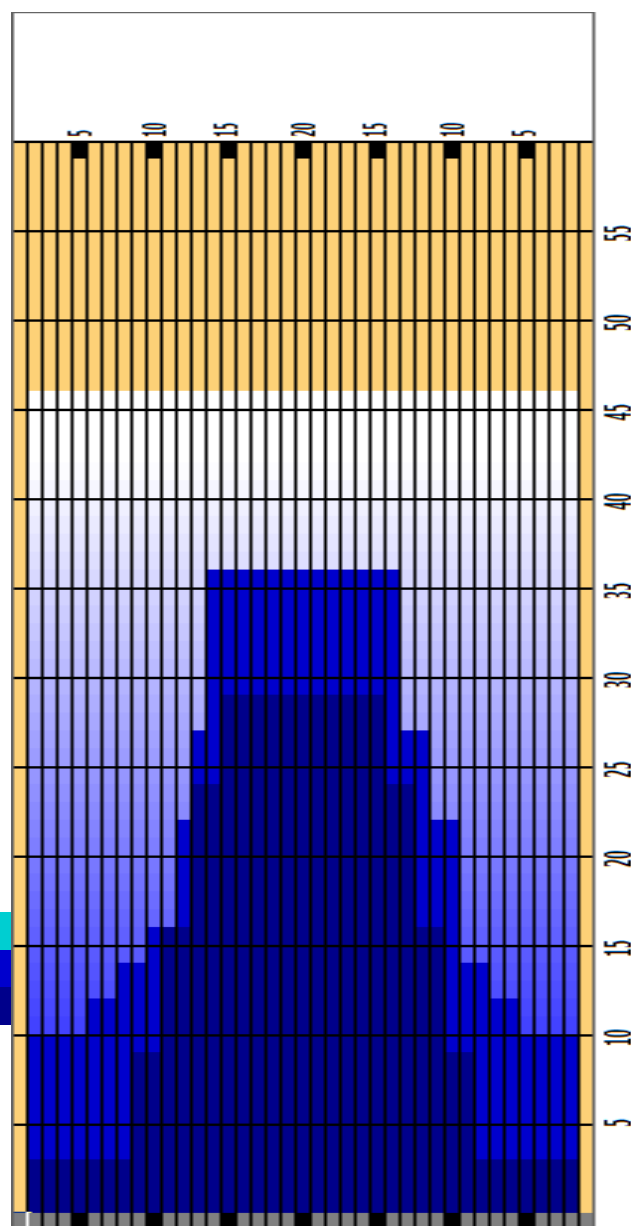


Oil Pattern Distance	46	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.05 mL	Reverse Oil Total	11.05 mL	Volume Oil Total	25.1 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	111	0.0	3.9	3.9	5550
2	9L	9R	2	18	46	3.9	9.0	5.1	2300
3	11L	11R	3	18	57	9.0	16.6	7.6	2850
4	13L	13R	3	18	45	16.6	24.2	7.6	2250
5	15L	15R	2	18	22	24.2	29.3	5.1	1100
6	2L	2R	0	18	0	29.3	38.0	8.7	0
7	2L	2R	0	22	0	38.0	42.0	4.0	0
8	2L	2R	0	22	0	42.0	46.0	4.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	46.0	36.0	-10.0	0
2	14L	14R	3	22	39	36.0	26.7	-9.3	1950
3	13L	12R	2	18	32	26.7	21.6	-5.1	1600
4	12L	10R	2	18	38	21.6	16.5	-5.1	1900
5	10L	10R	1	18	21	16.5	14.0	-2.5	1050
6	8L	8R	1	18	25	14.0	11.5	-2.5	1250
7	6L	6R	1	14	29	11.5	9.6	-1.9	1450
8	2L	2R	1	14	37	9.6	7.7	-1.9	1850
9	2L	2R	0	14	0	7.7	0.0	-7.7	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.45	2.45	1.06	1.06	2.18	5.45

